



Quick Start Guide ETHERLINE® ACCESS NF04T



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Note:

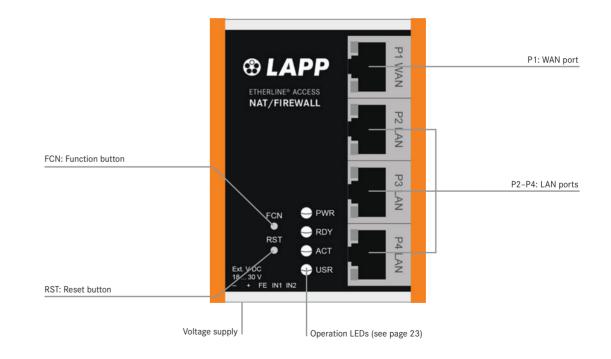
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1. Introduction

This document explains the initial commissioning of the ETHERLINE® ACCESS NF04T using the application examples "NAT" and "Bridge". Only the most important settings will be explained.

You can find a detailed description of all settings in the ETHERLINE ACCESS NF04T manual. It can be downloaded from the website www.lappkabel.com/activenetworkcomponents





2. Connection

The ETHERLINE® ACCESS NF04T must be supplied with 24 V DC at the wide range input 18–30 V DC via the provided connector. Connection FE is for the functional ground. Connect this correctly with the reference potential.

The RJ45 "P1 WAN" socket is for the connection of the external network. The RJ45 "P2 LAN –P4 LAN" sockets are switched and are for the connection of the internal network.



3. Initial access to the web interface

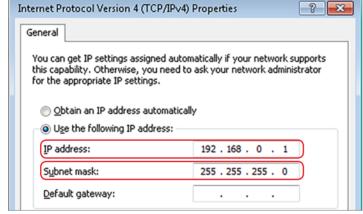
The ETHERLINE® ACCESS NF04T is set on the LAN-side at the factory with the IP address 192.168.0.100 and the subnet mask 255.255.255.0. Access to the web interface is only possible via the LAN connections P2-P4.

The IP address of your network adapter must first be set in accordance with the IP subnet of the FTHERLINE® ACCESS NE04T

Now connect a patch cable with the LAN connection of your PC and one of the LAN ports P2-P4 of the ETHERLINE® ACCESS NF04T. The web interface can be reached in the delivery condition by calling up https://192.168.0.100 in the browser page.

Note: For security reasons, the web interface can only be reached through a secured HTTPS connection. In order to reach the website, an exception must be confirmed once in the browser.

An own certificate for the connection backup can be stored in the "Device/HTTPS" menu as needed.



(♦ 🗎 https://192168.0100

With the first login you will be requested to set a password for the "admin" user.

The password must have at least 8 characters and may have a maximum of 128 characters. It may contain special characters and numbers. With the "Continue" button, the password is stored in the device and you will be forwarded to the "Overview" page of the ETHERLINE® ACCESS NF04T.

The main user is always "admin".

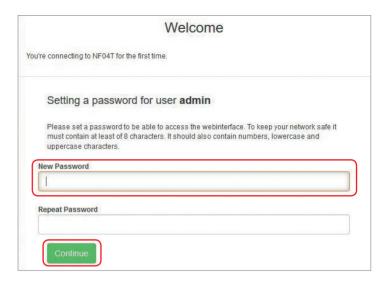
In addition to the main user, the "it-user" and "machine-user" can also be used with limited rights. The users can be activated and the affiliated passwords set in the "Device/Password" menu.

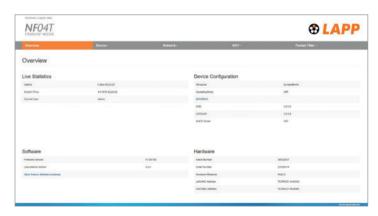
Note: Please note the password well! For security reasons, there is no possibility to reset the password without setting the device to the factory settings.

4. Overview

The "Overview" website of the ETHERLINE® ACCESS NF04T always opens after the login. This contains a menu bar in the upper section and an overview of the status, the system information, and the basic settings of the ETHERLINE® ACCESS NF04T beneath them.

Note: Please check at the website of the ETHERLINE® ACCESS NF04T under www.lappkabel.com/activenetworkcomponents for a newer firmware version. The firmware update is described on page 22.





5. Choosing the operating mode

Depending upon the application case for the ETHERLINE® ACCESS NF04T, the operating mode must first be defined. ETHERLINE® ACCESS NF04T supports two principal operating modes: NAT and Bridge.

5.1. The NAT operating mode

When an automation cell with preset IP addresses is to be incorporated into a production network with other IP addresses, the IP addresses of the machine must normally all be set again.

When using Network Address Translation (NAT), ETHERLINE® ACCESS NF04T offers the possibility to leave the IP addresses of the machine as they are, but to enable communication with the machine network with own IP addresses from the production network.

In the NAT operating mode, ETHERLINE® ACCESS NF04T forwards the data transfer between various IPv4 networks (Layer 3) and implements the IP addresses with the help of NAT.

Packet filters and MAC address filters can be used to limit the permitted data transmission.

Broadcast traffic is generally filtered at the ETHERLINE® ACCESS NF04T, which means that the time behavior of the machine network is not impaired by the production network.

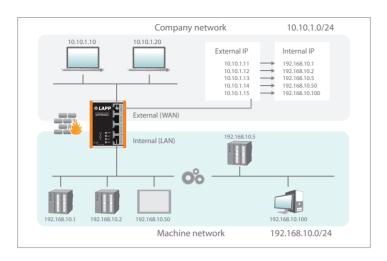
Basic NAT, also known as "1:1 NAT" or "Static NAT", is the translation of individual IP addresses or of complete IP address ranges.

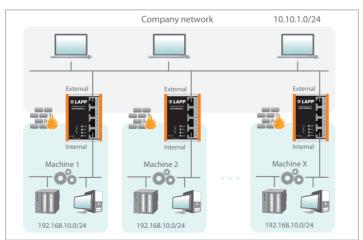
With the help of **port forwarding**, it is possible as an alternative to configure that packets be forwarded to a particular TCP/UDP port of the ETHERLINE® ACCESS NF04T to a certain participant in the machine network (LAN).

The NAT operating mode thus also allows the integration of several automation cells that use an identical IP address range into the same production network.

Each automation cell can be assigned various, free IP addresses from the production network.

If "NAT" is your planned application case, please continue reading on page 7.





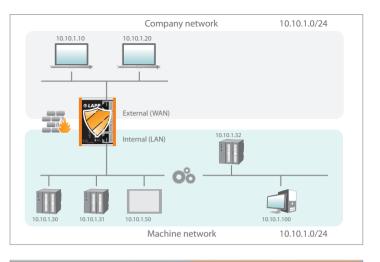
5.2. The Bridge operating mode

In the **bridge operating mode**, ETHERLINE® ACCESS NF04T behaves like a layer 2 switch between the machine network (automation cell) and the production network. The IP addresses in the production network are in this case in the same IP address space (subnet mask) as the addresses in the machine network.

Access between the two network areas can be limited or secured with packet filters and MAC address filters.

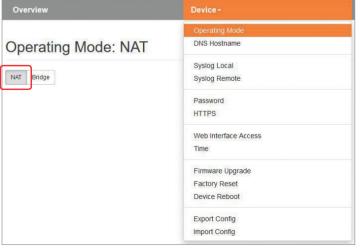
This enables the separation of a part of the production network without the use of different network addresses.

If "Bridge" is your planned application case, please continue reading on page 16.



6. Application case "NAT"

To activate the NAT operating mode, select the "Operating Mode" menu point in the "Device" menu and set this to "NAT".



6.1. Adjustment of the IP addresses in the NAT operating mode

Click on the "Network" menu and select the sub-menu "Interface". The IP addresses of the ETHERLINE® ACCESS NF04T in the WAN and in the LAN ("WAN IP"/"LAN IP"), as well as the affiliated subnet masks ("WAN netmask"/LAN netmask") can be defined here.

A DNS server and a default gateway can also be indicated. This is necessary when devices from the LAN should reach the Internet via the ETHERLINE® ACCESS NF04T. If these are not indicated, then communication of devices in the LAN with the Internet is prevented.

Optionally, the WAN-IP settings, the DNS server, and the standard gateway can also be acquired per DHCP.

The entry is saved with the "Submit" button and the IP settings are then activated immediately.

Note: When you change the LAN IP address, you may need to reopen the website of the ETHERLINE® ACCESS NF04T in the browser under the new IP address and log in again.

Overview		Device -	Network •
			Interface
Interface			DHCP-Server for Lan
			Static Routes
DHCP Client(W	AN): On Off		
WAN IP	10.10.1.99		
WAN Netmask	255 255 255 0		
LANIP	192.168.0.99		
LAN Netmask	255.255.255.0		
DNS Server	10.10.1.250		
Default Gateway	10.10.1.251		

6.2. Setting up "Basic NAT" rules

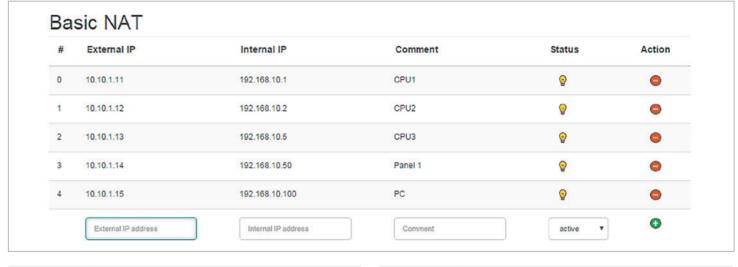
In order that the entry of "Basic NAT" rules is possible, ETHERLINE® ACCESS NF04T must be in the operating mode "NAT".

Then select the "NAT" menu and the sub-menu "Basic NAT". Enter the first rule and save it with the 🚯 button.



The "External IP" is the IP address under which the network participant of the machine becomes visible in the production network (WAN). The "Internal IP" is the IP address of the network participant in the machine (LAN). Any text can be entered as a comment.

Each entry is confirmed with the message "Rule added successfully".



Status

Rule active (a click on the lamp changes the status).

Rule active (a click on the lamp changes the status).

Important: In the case of a "Basic NAT" rule, all ports for "WAN to LAN" data transfer are initially blocked for this rule for security reasons!

In order to enable access, packet filter rules must be created or the "Default Action" for the packet filters be set to "Accept". See the following chapter.

Action

Deletes a rule.
Adds a rule.



6.3. Packet filter "WAN to LAN"

The packet filters enable the limitation of access between the production network (WAN) and the machine network (LAN).

It can, for example, be configured that only certain participants from the production network may exchange data with defined participants from the automation cell.

The following filter criteria on layers 3 and 4 are available: IPv4 addresses, protocol (TCP/UDP), and ports.

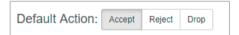
Note: The packet filters are always also available in the direction "LAN to WAN", see page 13.



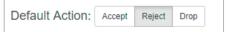
Select the "WAN to LAN" menu point in the "Packet Filter" menu.

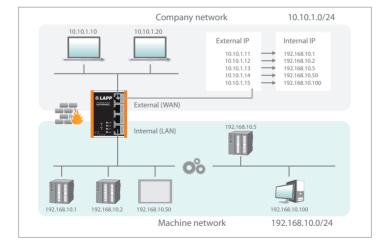
With the "Default Option", you can set whether all frames are generally allowed ("Accept") and only special packets are filtered ("Blacklisting"), or whether all frames are generally prohibited ("Reject" / "Drop") and only those frames are allowed to pass through that correspond with the filter rules ("Whitelisting").

If you initially don't wish to filter, set the default action to "Accept".



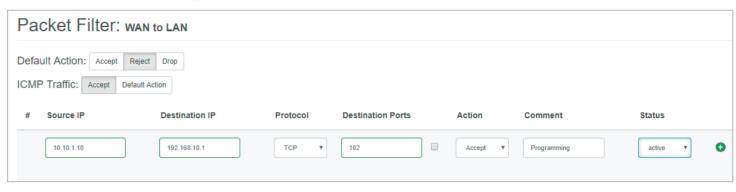
In order to limit access to the machine network to certain participants in the WAN, set the default action to "Reject" or "Drop". In the case of prohibited frames from the WAN, "Reject" sends an error message in response, while "Drop" rejects the frame without sending an error message.





Example: A PC in the production network (WAN) has the IP address 10.10.1.11 (e.g. a visualization). This PC should be able to access the CPU with the IP address 192.168.10.1 within the LAN via the port 102 with the help of the TCP protocol.

Now enter the following rule and save it with the 🕒 button.



Source IP indicates the IP address of the active device in the production network (WAN). Destination IP the addressed device in the machine network (LAN).

The filter rules can be defined for one protocol type with **protocol** "TCP" or "UPD".

Destination Ports indicates the ports to which the filter rules apply.

If a filter rule applies to several or even all ports, this can be simply defined in the "Destination Ports" field. A list of ports is indicated separated by commas: "80,443,1194". A port range can be indicated with a colon: "4000:5000" or "1:65535" for all ports. Combinations of this are also possible: "80,443,4000:5000".

#	Source IP	Destination IP	Protocol	Destination Ports	Action	Comment	Status	
0	10.10.1.10	192.168.10.1	TCP	102	Accept	Programming	©	•
1	10.10.1.20	192.168.10.1	TCP	1:65535	Accept	Engineering	©	•
2	10.10.1.10	192.168.10.2	TCP	80,443,1194	Accept	Remote Maint.	@	

It is also possible to configure the access of several participants with one another. An IP range can be defined with a dash: "10.10.1.10-10.10.1.20". A list of IP addresses is indicated with commas: "10.10.1.10.10.1.15.10.10.1.20".

3	10.10.1.1-10.10.1.9	192.168.10.1	TCP	1:65535	Accept	Many	9	•
4	10.10.1.200	192.168.10.1-192.168.10.200	TCP	1:65535	Accept	Master machine	©	•

Action defines whether this rule allows communication ("Accept"), rejects with error message ("Reject"), or simply rejects ("Drop"). The appropriate method here should always be chosen in interaction with the "Default Action". If the Default Action is, for example, "Reject" or "Drop", the filter rules should all be set to "Accept" (Whitelisting).

If the Default Action is "Accept", a block can be defined in the filter rules with "Reject" or "Drop" for certain devices (Blacklisting).

With the "ICMP Traffic" option, you can generally allow ("Accept") the directing of ICMP packets, for example, a "Ping", ("Accept") or prohibit them dependent upon the packet filters ("Default Action"). If, for example, the packet filters "Default Action" are set to "Reject" or "Drop", and ICMP Traffic to "Default Action", then no ICMP frames of any kind are allowed through.



6.4. Packet filter "LAN to WAN"

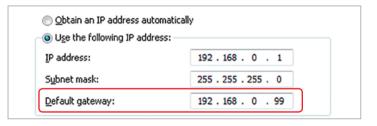
In the basic state, data traffic is permitted for devices from the machine network (LAN) to the production network (WAN) without limitations ("Default Action": "Accept").



In the "LAN to WAN" packet filter, the communication of devices in LAN with devices in the production network (WAN) or into the Internet is completely prohibited or is blocked or allowed for particular devices.

The entry of the filter rules corresponds to the packet filters "WAN to LAN", except that the source IP is now the LAN IP and the destination IP addresses a device in the WAN.

Note: The MAC address filtering is also available in the NAT operating mode; see page 21.

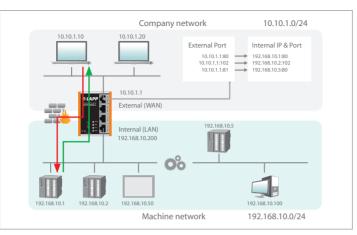


6.5. SNAT

The function "SNAT (Source NAT)" transparently forwards incoming traffic from the WAN side to the LAN network. All data packets sent to the LAN are sent to the IP address of the ETHERLINE® ACCESS NF04T.

Therefore, none of the LAN participants needs the WALLIE LAN-IP as "gateway". This is a considerable advantage when integrating into existing network structures, since the parameters no longer have to be changed here.



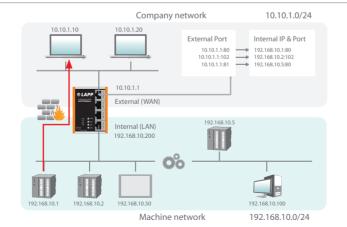


6.6. NAPT

"NAPT for LAN to WAN traffic" replaces the sender addresses of queries from the automation cell (LAN) with the address of the ETHERLINE® ACCESS NF04T ("Source NAT") in the WAN.

If the option is deactivated, the query packets are forwarded to the WAN with their original sender IPs.

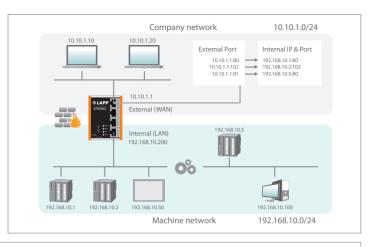


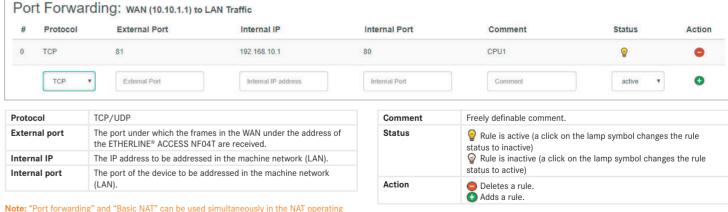


6.7. Port forwarding

With the help of port forwarding ("Port forwarding for WAN to LAN traffic"), it can be configured that packets at a certain TCP/UDP port of the ETHERLINE® ACCESS NF04T (WAN) can be forwarded to a participant in the automation cell (LAN) (e.g. 10.10.1.1:81 to 192.168.10.5:80).

Important: If with the packet filters "WAN to LAN" the default action is set to "Reject" or "Drop", the corresponding filter rules for access must also be created for each port forwarding entry.





Note: "Port forwarding" and "Basic NAT" can be used simultaneously in the NAT operat mode.

The MAC address filtering is also available in the NAT operating mode; see page 21.

7. Bridge mode

To activate the Bridge operating mode, select the "Operating Mode" menu point in the "Device" menu and set this to "Bridge".

7.1 Adjustment of the IP addresses in the bridge operating mode

Click on the "Network" menu and select the sub-menu "Interface". The IP addresses of the ETHERLINE® ACCESS NF04T ("LAN IP") and affiliated subnet masks ("LAN netmask") can be defined here.

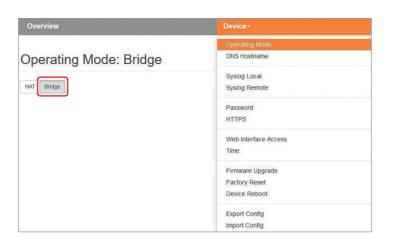
Note: In the bridge operating mode, the defined interface settings are also equally valid at the WAN port of the ETHERLINE® ACCESS NF04T.

A DNS server and a default gateway can also be indicated. This is necessary when devices from the LAN should reach the Internet via the ETHERLINE® ACCESS NF04T. If these are not indicated, then communication of devices in the LAN with the Internet is prevented.

The entry is saved with the "Submit" button.

Important: In the bridge mode, all ports are initially blocked for "WAN-to-LAN" data transfer for security reasons!

In order to enable access, packet filter rules must be created or the "Default Action" for the packet filters be set to "Accept". See the following chapter.







7.2. Packet filter "WAN to LAN"

The packet filters enable the limitation of access between the production network (WAN) and the machine network (LAN).

For example, it can be configured that only certain participants from the production network may exchange data with defined participants from the automation cell.

The following filter criteria on layers 3 and 4 are available: IPv4 addresses, protocol (TCP/UDP), and ports.

Note: The packet filters are always also available in the direction "LAN to WAN", see page 20.

Packet Filter
MAC

WAN to LAN

LAN to WAN

Select the "WAN to LAN" menu point in the "Packet Filter" menu.

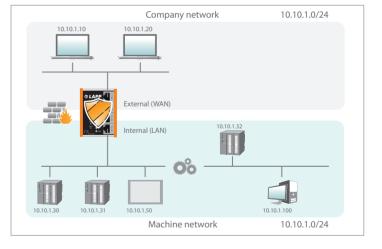
With the "Default Option", you can set whether all frames are generally allowed ("Accept") and only special packets are filtered ("Blacklisting"), or whether all frames are generally prohibited ("Reject" / "Drop") and only those frames are allowed to pass through that correspond with the filter rules ("Whitelisting").

If you initially don't wish to filter, set the default action to "Accept".



In order to limit access to the machine network to certain participants in the WAN, set the default action to "Reject" or "Drop". In the case of prohibited frames from the WAN, "Reject" sends an error message in response, while "Drop" rejects the frame without sending an error message.

Example: A PC in the production network (WAN) has the IP address 10.10.1.10 (e.g. a visualization). This PC should be able to access the CPU with the IP address 10.10.1.30 within the LAN via the port 102 with the help of the TCP protocol.



Now enter the following rule and save it with the 🕙 button.

Pa	icket Filter: v	WAN to LAN						
Defa	ault Action: Accept	Reject Drop						
ICM	P Traffic: Accept De	efault Action						
#	Source IP	Destination IP	Protocol	Destination Ports	Action	Comment	Status	
#	Source IP 10.10.1.10	Destination IP	Protocol TCP v	Destination Ports			Status active v	0

Source IP indicates the IP address of the active device in the production network (WAN).

Destination IP the addressed device in the machine network (LAN).

The filter rules can be defined for one protocol type with **protocol** "TCP" or "UPD".

Destination Ports indicates the ports to which the filter rules apply.

If a filter rule applies to several or even all ports, this can be simply defined in the "Destination Ports" field. A list of ports is indicated separated by commas: "80,443,1194". A port range can be indicated with a colon: "4000:5000" or "1:65535" for all ports. Combinations of this are also possible: "80,443,4000:5000".

#	Source IP	Destination IP	Protocol	Destination Ports	Action	Comment	Status	
0	10.10.1.10	10.10.1.30	TCP	102	Accept	CPU1	9	•
1	10.10.1.20	10.10.1.30	TCP	1:65535	Accept	Engineering	9	•
2	10.10.1.20	10.10.1.31	TCP	80,443,1194	Accept	Remote Maint.	©	•

It is also possible to configure the access of several participants with one another. An IP range can be defined with a dash: "10.10.1.10-10.10.1.20". A list of IP addresses is indicated with commas: "10.10.1.10,10.10.1.15,10.10.1.20".

3	10.10.1.10-10.10.1.20	10.10.1.50	TCP	1:65535	Accept	Visu	©	•
4	10.10.1.21	10.10.1.30-10.10.1.50	TCP	80,443	Accept	Webpages		•

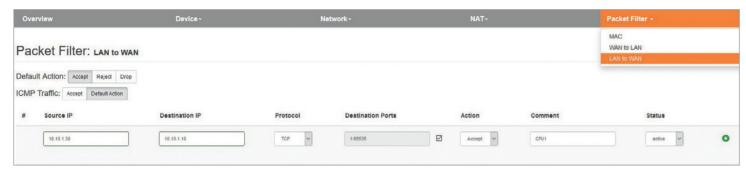
Action defines whether this rule allows communication ("Accept"), rejects with error message ("Reject"), or simply rejects ("Drop"). The appropriate method here should always be chosen in interaction with the "Default Action". If the Default Action is, for example, "Reject" or "Drop", the filter rules should all be set to "Accept" (Whitelisting). If the Default Action is "Accept", a block can be defined in the filter rules with "Reject" or "Drop" for certain devices (Blacklisting).

With the "ICMP Traffic" option, you can generally allow ("Accept") the directing of ICMP packets, for example, a "Ping", ("Accept") or prohibit them dependent upon the packet filters ("Default Action"). If, for example, the packet filters "Default Action" are set to "Reject" or "Drop", and ICMP Traffic to "Default Action", then no ICMP frames of any kind are allowed through.

Default Action	: A	ccept	Reject	Drop
ICMP Traffic:	Acc	ept	Default Ac	tion

7.3. Packet filter "LAN to WAN"

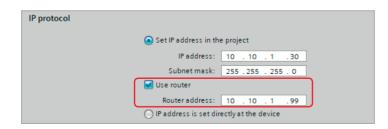
In the basic state, data transfer is permitted for devices from the machine network (LAN) to the production network (WAN) without limitations ("Default Action": "Accept").



In the "LAN to WAN" packet filter, the communication of devices in LAN with devices in the production network (WAN) can be completely prohibited or be blocked or allowed for particular devices.

Note: The MAC address filtering is also available in the Bridge operating mode; see page 21.

Important: In the event that devices in the LAN should communicate with devices in the production network, the LAN IP address of the ETHERLINE® ACCESS NF04T must also be entered for the devices in the LAN as a gateway.



8. MAC address filtering

With the function "MAC Filtering;" communication via the ETHERLINE® ACCESS NF04T can be limited to devices with certain MAC addresses ("Whitelisting") or devices with certain MAC addresses can be denied access ("Blacklisting").

Filtering for each MAC address can be activated separately on the WAN, on the LAN, or on both sides ("ANY").



MAC addresses must always be entered in the format "AA:BB:CC:DD:EE:FF", whereby numbers are to be indicated with hexadecimals.

Important: MAC Filtering has the highest priority of all filters in the ETHERLINE® ACCESS NF04T. As soon as the first MAC address has been entered in the MAC filter mode "Whitelist" only frames from this MAC address are allowed to pass through, irrespective of all other packet filter rules.

If MAC filtering is used in the "Whitelist" mode, the MAC addresses of all permitted devices are indicated.

If no MAC filter rule has been entered or activated, the "MAC Filtering" is completely deactivated, irrespective of the "Default MAC Policy".

MAC filtering can be used both in the NAT and in the Bridge operating mode.

Note: In the NAT mode, the MAC filtering is only carried out WHEN the MAC address is also indicated in the IP header of the packet. Layer 2 frames are not forwarded in the NAT mode. The MAC filtering takes place on layer 2 in the bridge mode.

9. Firmware update

The current firmware of the ETHERLINE® ACCESS NF04T can be updated via the website.

Link to the current firmware:

www.lappkabel.com/activenetworkcomponents

The firmware file has the file ending "HUF" and is encoded to protect it from being changed.

File the firmware file on your PC and select the storage location with "Browse".

The firmware file is then transferred to the ETHERLINE® ACCESS NF04T. This can take up to 1 minute, depending upon the network connection.

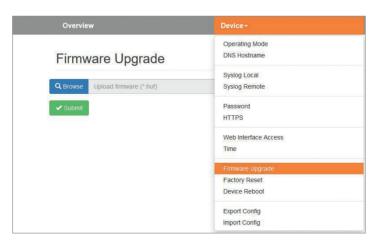
The firmware file is decoded and checked in the ETHERLINE® ACCESS NF04T. If the content is correct, the firmware is burned into the program memory and a restart of the ETHERLINE® ACCESS NF04T takes place.

Important: Operation of the ETHERLINE® ACCESS NF04T is interrupted during the update procedure. Do not shut off the device during the update procedure.

Note: The configuration of the ETHERLINE® ACCESS NF04T is retained at a higher version following an update, to the extent that this is technically possible. However, a "downgrade" to an older firmware version can result in configuration errors. Carrying out a factory reset is recommended following a downgrade.

Note: Following a firmware update, it may be necessary to delete the browser cache once in order to update obsolete JavaScript elements of the ETHERLINE® ACCESS NF04T website.





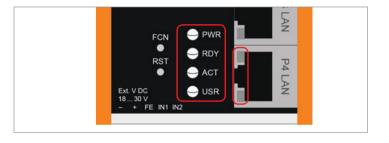
10. Resetting to factory settings

In order to reset ETHERLINE® ACCESS NF04T to the delivery status, the "FCN" button must be activated while the device is restarted. A restart can be carried out with Power OFF/ON, by activating the "RST" button or with the "Device reboot" function at the website.

The successful resetting of the parameters and settings is acknowledged during the boot process by the lit "USR" LED.

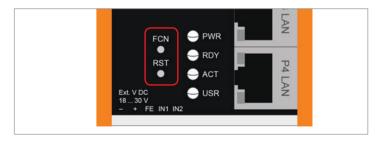
11. LED status information

PWR	Off On	No power supply or device defective. Device is correctly supplied with voltage.
RDY	On	Device is ready to operate.
ACT	Flashing or on	Data transfer permitted between WAN and LAN.
USR	On	Factory settings reset active.
RJ45 LEDs	Green (Link) Orange (Act)	Connected. Data transfer at the port.



12. Button functions

FCN	The ETHERLINE® ACCESS NF04T can be reset to factory settings with the "FCN" button.
	To this purpose, the "FCN" button must be kept pressed during the run-up phase of the ETHERLINE® ACCESS NF04T.
	The successful resetting of the parameters and settings is acknow-ledged during the boot process by the lit "USR" LED.
	The "FCN" button can then be released.
RST	The "RST" button triggers an immediate restart of the ETHERLINE® ACCESS NF04T, in the course of which all saved settings are retained.



13. Technical data

ETHERLINE® ACCESS NF04T, Indus	trial Ethernet NAT / Firewall
Dimensions (DxWxH)	35 x 59 x 76mm
Weight	Approx. 130g
Number of inputs	2 DC 24 V, as per DIN EN 61131-2 Type 2
WAN interface	1 x
- Type	10 Base-T/100 Base-T
- Connection	RJ45 socket
- Transmission rate	10/100 Mbps
LAN interface	3 x
- Type	10 Base-T/100 Base-T
- Connection	RJ45 socket
- Transmission rate	10/100 Mbps
Operating modes	Bridge, NAT (Basic NAT, NAPT)
Packet filter	IPV4 addresses, protocol (TCP/UDP), ports: "WAN to LAN" and "LAN to WAN" separated, MAC addresses (black & whitelisting)
Status indicator	4 LEDs, function status 8 LEDs, Ethernet status
Voltage supply	24 V DC, 18-30 V DC
Current draw	Max. 100 mA at 24 V DC
Power dissipation	Max. 2.4 W
Ambient conditions	
- Ambient temperature	-40°C +75°C
- Transport and storage temperature	-40°C to +85°C
- Relative air humidity	95% r H without condensation
- Pollution degree	2
- Protection rating	IP 20

Certifications	CE, UL
UL	UL 61010-1/ UL 61010-2-201
- Voltage supply	DC 24 V (18 30 V DC, SELV and limited energy circuit)
- Pollution degree	2
- Altitude	Up to 2,000 m
- Temperature cable rating	87°C

Note:

The contents of this Quick Start Guide have been checked by us so as to ensure that they match the hardware and software described. However, as deviations cannot be excluded, we can accept no responsibility for complete agreement.

The information in this Quick Start Guide is, however, updated on a regular basis.

When using your purchased products, please make sure to use the latest version of this Quick Start Guide, which can be viewed and downloaded on the Internet from www.lappkabel. com/activenetworkcomponents. Our customers are at the center of everything we do.

We welcome all ideas and suggestions.